CLASSIFICATION

CENTIAL INTERES

INFORMATION FROM FOREIGN DOCUMENTS OR RADIO BROADCASTS

REPORT CO NO.

STAT

COUNTRY

Poland

DATE OF

SUBJECT

Economic - Building materials

KON

PUBLISHED

Bisonthly periodical

DATE DIST.

WHERE MUGLISHED

Warnay:

NO. OF PAGES

PUBLISHED

Apr 1949

SUPPLEMENT TO

LANGUAGE

Polish

REPORT NO.

THIS IS UNEVALUATED INFORMATION

SOURCE

Zyoja Gospodaroza, Bo 8a, 1949.

PREFABRICATION AND MAN BUILDING MANUSTALS

RECPECKE Engineer E.

The organization of the production of new building materials and the organisation of prefabrication installations was begun as early as the first part of the year.

This task was entrusted to the Prefabrication Division of the State Building Enterprises under the Ministry of Reconstruction, to carry on purt of the work of the Central Administration of the Producers of Building Materials, which as early as 1947 had begun work on the construction of new installation.

Taking the unquestionable advantages of prefabrication into complementary, the Ministry of Merchetruction entrusted this task to the Prefabrication Division of the State Building Enterprises, which began the setivation of the first series of installations. They will include:

1. Four fautories for light concrete, producing wall units and slabs. Wall units replace about 20 units of brick each. The total annual production will replace the production of 500 million bricks.

It should be emphasized here that the cost of profusing the material replacing 1,000 units of brick will be about 4,000 to 4,500 slotys.

A great advantage of this product is its lightness. The weigh to berely 0.6 to 0.9 tons per cubic meter. The equivalent in solid brick, that is, 700 units of brick, weighs about 2.5 to 2.5 tons. With the use of this material, therefore, transportation costs and the cost of labor a binding materials are reduced.

CLASSIFICATION

PESTAICIED

STAT

It is planned to locate one factory at each of the following: Warsaw, Slask, and Wybrzcze, and in one of the central a feweds was in a region where the greatest pressure of construction is foreseen, and where the lack of ceramic installations to falt most.

2. Three factories for compressed or wire-reinforced concrete blocks, with a total production of 36,000 cubic meters of concrete building blocks. They will save 45 to 70 percent in the use of steel, cement, and crushed stone.

These plants will produce prefabricated building units such as ceilings, lintels, portable units, etc., as well as poles for power lines and railway sleepers.

- 5. Four factories for mortar and concrete, with a total annual production of 320,000 cubic meters. By delivering prepared mortar and concrete to the building site, the necessity of constructing warehouses for cament and lime storage, of digging pits for the lime, of slaking the lime by hand, and of mixing mortar are avoided.
- 4. Two mechanical gravel installations with a fet I unnual production of 200,000 cubic meters of quality gravel (crushed and washed) will be used in the production of compressed concrete and construction concrete. This gravel will make it possible to obtain suitable concrete of guaranteed quality, saving coment at the same time.
- 5. A lumber combine for the production of such basic items as window and door frames, etc. will be composed of the following:
- a. A mechanical carpentry shop with a sawmill for the production of 120,000 to 150,000 aquare meters of window and door frames, wall cupboards, shelves, etc., annually, on an 8-hour workday basis.
- b. A factory for insulation board and pressboard in order to utilize shavings, sawdust, and other wood waste.
- c. A factory for prefabricated economy floors, laminated with a hardwood top layer, and a bottom layer, consisting or snore boards. A saving in hardwood of up to 80 percent is gained by using these floors.
- d. A factory for beams and wooden, glued, and pegged construction frames, using sawmill by-products (short boards) in large quantities.
- A lumber combine with this combination of factories permits almost complete utilization of all the lumber, whereas the current utilization of wood for the principal products amounted to 70 percent.
- 6. Three factories for prefabricated houses, consisting of a framework of wood or reinforced concrete filled in with shaving or reed sheets, will have an annual production capacity of 1,000 units each.
- 7. Three factories for the construction of reed wallboard for heat insulation of outer walls or for the construction of partition walls will produce about 300,000 square meters each.

The raw material for the production of such wallboard is full-grown reed which grows plentifully in the waters of our lakes, punds, and rivers, and is at present considered a noxious weed.

AESTRICTED



BESTAICTED

STAT

The cutting of the modes will benefit the mater and fishing industries, can the villagers and fishermen will find a plementary carnings in harvesting

- 6. One factory for "Golveten"-type inlaid fibor .g with an annual production of 150,000 to 200,000 square meters of inlaid flooring of the lineleum type.
- 9. A concrete factory in Warsaw for the production of such prefabricated units as: fit ings, steps, ceilings, lintels, and other building units, the lack of which will soon be felt.

When these factories are in operation, the production of building materials will amount to 7 or 8 billion zlotys.

Moreover; later on in the Six-Year Plan an increase is foreseen in the number of factories for compressed concrete, factories for comprete and mortar, gravel installations, etc., as well as the building of factories for high-grade gypsum and installations producing prefabricated gypsum units, such as: dry plaster, ceiling units, wall units, etc.

Prefabrication was first begun in Poland in 1946

For 1949, there is foreseen the beginning of hase production of prefabricated ceilings in the amount of 700,000 square meters, which will comprise 20 of light concrete and wire concrete will be made in 1948. Test production of granhadigitary will provide granel for demestice oncrete factorise concrete described construction jobs.

The construction of all the above stated factories is already under way.

- E N D -

- 3 -**Deservatia**